

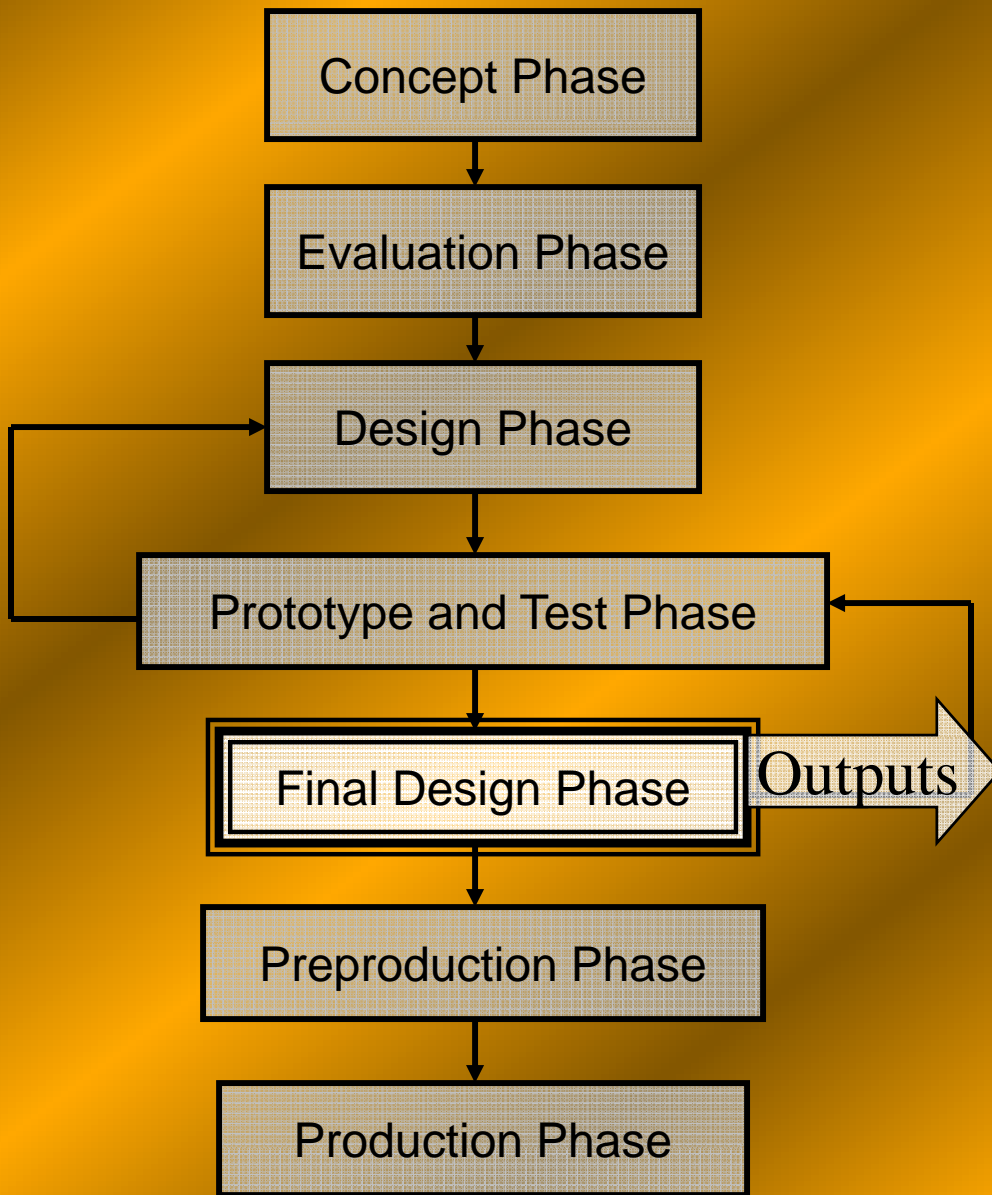
- **Causes of Design Changes:**

- **Market Survey Responses**
- **Investor Desires**
- **Component Fit up,**
- **Electronic Circuit Performance**
- **Software Performance**
- **Manufacturing and Assembly Issues**
- **Strength, Cycle and Accelerated Life Tests**
- **Areas of Potential Product Liability**
- **Cost Reduction**

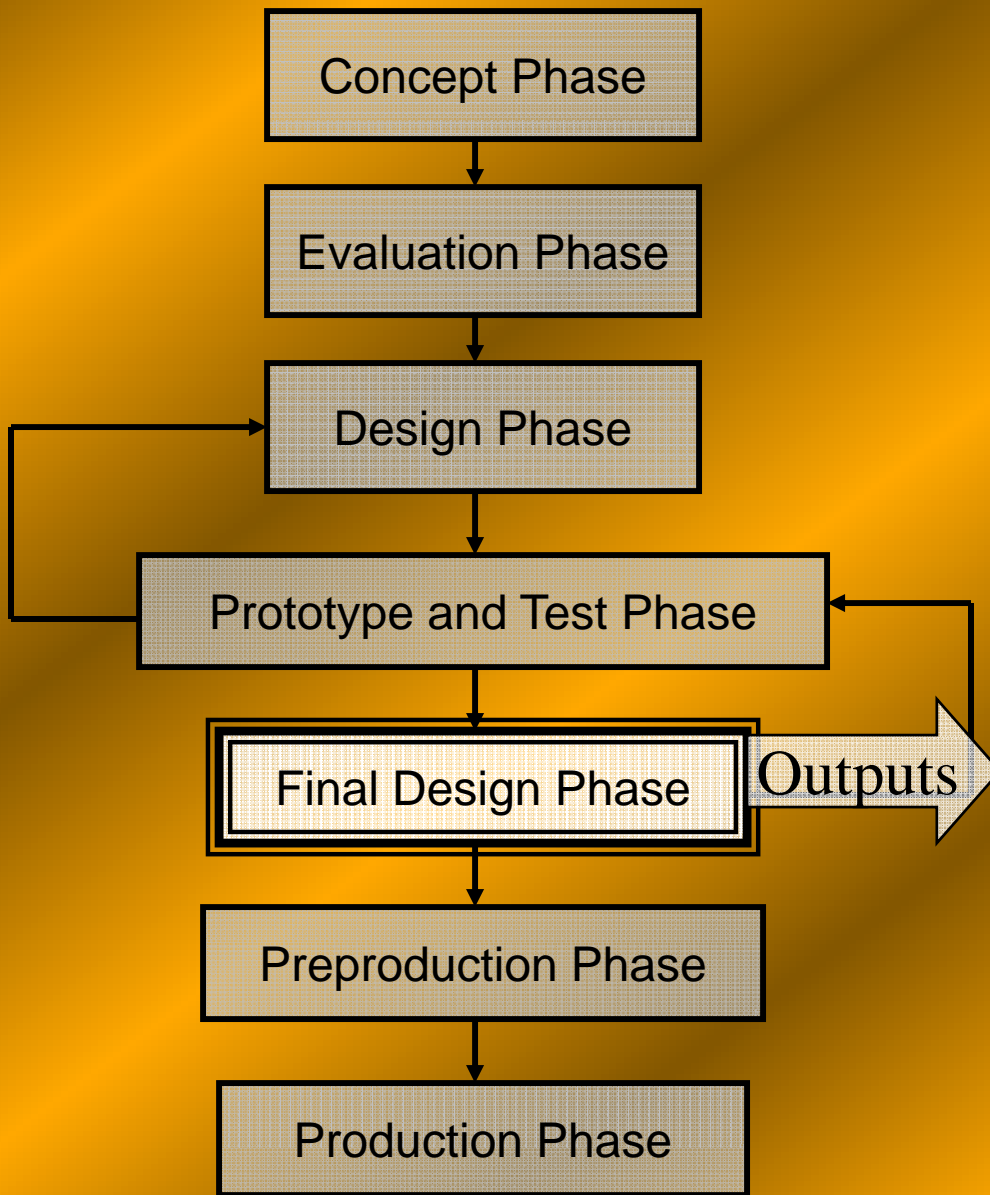
Final Design Phase

As Needed:

- Additional prototype build and Testing is Performed
- Packaging is Designed and Detailed
- Packaging Testing is Performed
- Labeling is Designed and Detailed Including Serial Tags, UL Labels and Carton Labels
- UL/CE certification testing is conducted
- Finalize and then release tooling for build
- Identify fixture requirements, design fixtures and release for build



- **3D Solid Models and Drawings of all Components, Sub-Assemblies and Assemblies**
- **Fully Functional Production Realistic Prototype(s)**
- **Assembly Instruction Sheets**
- **User Instruction Manuals**
- **Design History**
- **Completely Detailed Design Specification**
- **Complete Costed Bill of Material**



- **Beta Testing with Key Customers or in test markets**